

C R INDUSTRIES, INC.
5757 S. PENNSYLVANIA AVENUE
CUDAHY, WISCONSIN 53110
(414) 744-3996
FAX (414) 769-8570
EMAIL: crind@crindustriesinc.com

LIST OF EQUIPMENT & CAPABILITIES

SHEAR:

NIAGARA, MAX. 3/16" CARBON STEEL X 6'

PRESSES:

90 TON-4' X 4' BED, 8" STROKE
200 TON-4' X 6' BED WITH CUSHION, 10" STROKE
250 TON-4' X 6' BED WITH CUSHION, 12" STROKE
800 TON-30" X 30" BED, 2" STROKE

PRESS BRAKE:

(2) 60 TON-6' BED, CNC CONTROLLED
(1) 90 TON-10' BED CNC CONTROLLED
(1) 110 TON-10' BED, CNC CONTROLLED

TURRET PUNCH:

(2) 15 TON-30 STATION 4' X 8' SHEET CAPACITY, CNC CONTROLLED
(2) 33 TON-22 STATION 4' X 8' SHEET CAPACITY, CNC CONTROLLED

LASER:

(1) 4000 WATT CO2, 4' X 8' BED, CNC
(2) 2000 WATT CO2, 5' X 10' BED, AUTOLOAD 1/4" STAINLESS STEEL

CUT CAPACITY

3/4" MILD STEEL
1/4" ALUMINUM

WATER JET

(1) 60,000 PSI , 6.5' X 13' BED

WELDING:

MIG WELDERS (4) 200 AMP – 450 AMP
ROBOTIC WELDER 400AMP
TIG WELDERS (2) 250 AMP – 350 AMP
EXPERIENCE IN CARBON STEELS, ALUMINUM AND STAINLESS STEELS

DRILL PRESSES:

SINGLE SPINDLE 5 HP.
4 SPINDLE 5 HP. 2' X 5' TABLE

TAPPING:

SNOW TAPPER 3/8-16 CAP.

ROLL FORM:

SHEET METAL ROLL 3' X 14 GA.
DI-ACRO POWER BENDER #8 1" ROUND BAR CAP

GRINDING:

TABLE SIZE: 10 X 35

MACHINING:

VERTICAL MILL CNC, 24" X 40" TRAVEL X 24" HEIGHT, 30 STATION AUTOMATIC TOOL CHANGER 10 HP.
VERTICAL MILL CNC, 18' X 24', 6 STATION AUTOMATIC TOOL CHANGER, 5 HP.
TURNING CENTER CNC, 8" CHUCK X 21" LONG, 12 STATION TOOL HOLDER 15 HP.
(3) KIA 30B CNC LATHES
HARDINGE CNC TURNING CENTER, 12 STATION TOOL CHANGER 10" CHUCK
2 ½" CAP COLLET SYSTEM
FABRIVISION INSPECTION TABLE 48X48

SAWING:

PEERLES 10" SQUARE CAPACITY AUTO FEED
(2) 8" MITRE SAWS

TUBE BENDING:

HORIZONTAL 14 GA. X 1" CARBON STEEL CAPACITY

PAINTING:

POWDER COAT LINE WITH 3 STAGE WASH SYSTEM,
ELECTROSTATIC MANUAL SPRAY BOOTH
EXPERIENCED IN POLYESTERS, POLYURETHANES, EPOXIES,
HYBRIDS AND VINYL.
ON STEEL, GALVANIZED, AND ALUMINUM MATERIALS.
APPROXIMATE MAX. SIZE 24" X 66" X 120"

ASSEMBLING:

PRODUCT ASSEMBLY INCLUDING WELDING, SPOT WELDING, RIVETING AND FASTENING PARTS TOGETHER. DECAL APPLICATION. COMPLEMENTARY TESTING AND PACKAGING ALSO PROVIDED.

COMPLEX PRODUCTS SUCH AS SINGLE CYLINDER GASOLINE ENGINES, AND OUTDOOR MENU BOARDS FOR THE FAST FOOD INDUSTRY HAVE BEEN ASSEMBLED, TESTED AND PACKAGED BY **CR INDUSTRIES**.

ENGINEERING:

ASSISTANCE AVAILABLE FOR PRODUCT DESIGN, TOOL DESIGN, FABRICATION ALTERNATIVES, VALUATION, COST ANALYSIS AND COST ENGINEERING.
SOLIDWORKS SOFTWARE

EMPLOYMENT:

APPROXIMATELY 45 EMPLOYEES. PLANT OPERATES 2 EIGHT (8) HOUR SHIFTS PER DAY,
5 DAYS PER WEEK.

PLANT SIZE:

APPROX. 33,000 SQUARE FEET

Visit our website at:

www.CRINDUSTRIESINC.com

